IN THE CLAIMS

1. (Currently amended) A torsion bar for application in belt winders for safety belts, ~~provided~~ comprising a bar having on end sections thereof [[with]] drive and/or locking elements for positive connection to respective devices, ~~characterized in that the torsion bar (1) including~~ the drive and/or locking elements (2, 3) embodied at the ~~ends thereof~~ end sections for achieving different torques at constant sizes of the drive and/or locking elements (2, 3) and varying diameters of the torsion bar (1) is produced in one piece in a cold forming impact extrusion process from a non-ferrous metal~~, using impact extrusion~~.

2. (Currently amended) A torsion bar according to claim 1, ~~characterized in that~~ wherein the drive and/or locking elements (2, 3) ~~embodied~~ at the ends thereof have equal or larger exterior dimensions than the torsion bar (1) itself.

3. (Currently amended) A torsion bar according to claim 1, wherein ~~claims 1 or 2, characterized in that~~ the torsion bar (1) is made from aluminum in a cold forming process.

4. (Currently amended) A torsion bar according to claim 2 ~~1, characterized in that~~ wherein the aluminum ~~is used with up to~~ has a 99.5 % by Vol. purity.

5. (Currently amended) A torsion bar according to claim 1, wherein ~~claims 1 through 4, characterized in that~~ the torsion bar (1) is ~~constructed~~ cylindrical or prismatic.

6. (Currently amended) A torsion bar according to claim 1, wherein ~~one of claims 1 through 5, characterized in that~~ the drive and/or locking elements (2, 3) are provided as toothed wheels or as catching elements provided with flattenings.

7. (Currently amended) A torsion bar according to claim 1, wherein ~~one of claims 1 through 6, characterized in that~~ a transfer section (4) is provided ~~in the form of~~ having a conical section or a flute between the drive and/or the locking elements (2, 3).